

# Longarm Quilting Machine

## Regalia

Give your quilting projects the royal treatment on the Regalia — Baby Lock's largest quilting machine yet! With 20" of workspace and a lightning-fast 2,500 stitches per minute, the Regalia is ready to easily finish quilts of any size. It features a built-in Stitch Regulator and Precision Stitch mode that ensure smooth, precise stitching for a harmonious finish.

**baby lock**

**FOR THE LOVE OF SEWING**



A close-up photograph of the control panel of a Baby Lock sewing machine. The panel is white with a large, rectangular, light blue screen. The screen displays the brand name 'baby lock' in a dark, lowercase, sans-serif font, enclosed within a thin black oval border. Below the brand name, the slogan 'FOR THE LOVE OF SEWING' is printed in a smaller, uppercase, sans-serif font, with a dashed line underneath. The panel is mounted on a white vertical post. In the background, parts of the sewing machine are visible, including a green thread spool on a white bobbin holder and a blue fabric being sewn. The overall scene is brightly lit, suggesting an indoor setting like a store or a workshop.

**baby lock**

**FOR THE LOVE OF SEWING**



*Make it better*  
**WITH BABY LOCK**

When it comes to Baby Lock Quilting Machines and products, we keep one thing in mind: everything we do is for the love of quilting, and we know you love quilting, too. That's why we're constantly developing new machines like the Regalia. It's our biggest longarm yet, packed with high-tech features that give you ample opportunity to finally bring your largest quilting dreams to life.



We know when it comes to quilting, we don't want anything to limit your creativity. With the Regalia, the future of quilting is wide open.

Regalia's new, innovative and intuitive features will set your imagination free! Baby Lock knows that quilting is more than just a hobby – it's your passion. You were born to quilt and now there's nothing holding you back.





Designing a quilt is just the beginning. Giving it a beautiful finish is why I use the Baby Lock Regalia. This 20" longarm gives me plenty of room to work more comfortably and efficiently than ever. The built-in stitch regulator keeps pace with me, creating consistent even-length stitches. Regalia even makes free-motion quilting smoother than ever – the handles are independently adjustable and extendable! Top it off with an elegant frame that supports even my largest quilts, and you can see why Regalia is my machine of choice.

*Amy Ellis*  
QUILTING, BLOGGER  
EXTRAORDINAIRE



## MORE SPACE TO CREATE THAN EVER BEFORE

### *20" Throat Space*

Get ready to stretch your imagination. As a true longarm machine, the Regalia's large workspace allows you to stitch for a longer time without interrupting your work to move fabric. And with a height of 8.25" you can even accommodate the largest rolls of fabric for king size quilts.

**20"**

*Regalia*

**baby lock**





# TECHNOLOGY FEATURES

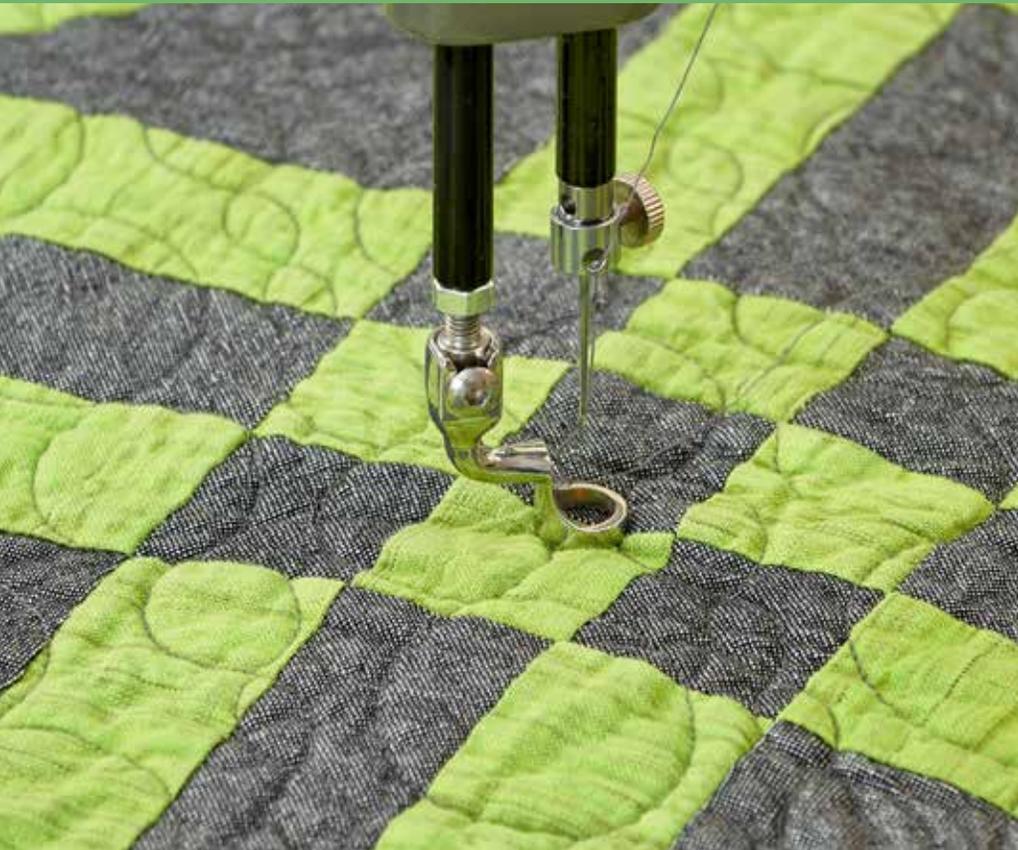
*Setup Fast, Change on the Fly*

Regardless of how well you've planned out your project, sometimes adjustments are going to need to be made. Regalia's features make quilting easy and fun, not tedious and time consuming.



## BUILT-IN STITCH REGULATOR AND NEEDLE BEAM

The Regalia has built-in stitch regulation so you can quilt smooth, even-length stitches. Whether you choose the speed settings of Cruise Mode or the ability to make hard pauses without interruption with Precision Mode, the Regalia has both. The Needle Beam highlights your needle position so you know exactly where your next stitch is.



## 7" COLOR TOUCHSCREEN WITH ONSCREEN HANDWHEEL

Set and easily read Stitch Control Features with the large, color LCD screen. The onscreen handwheel raises and lowers your needle without having to reach around the machine.



## LED LIGHTING

Long lasting, high-intensity LED lights illuminate your workspace so you can see every detail on your quilt.



# CONVENIENCE FEATURES

*Focus on the Details, Not Getting Derailed*

Fewer interruptions means a smoother and more satisfying quilting process. Regalia's convenience features ensure you'll start and finish just as strong.



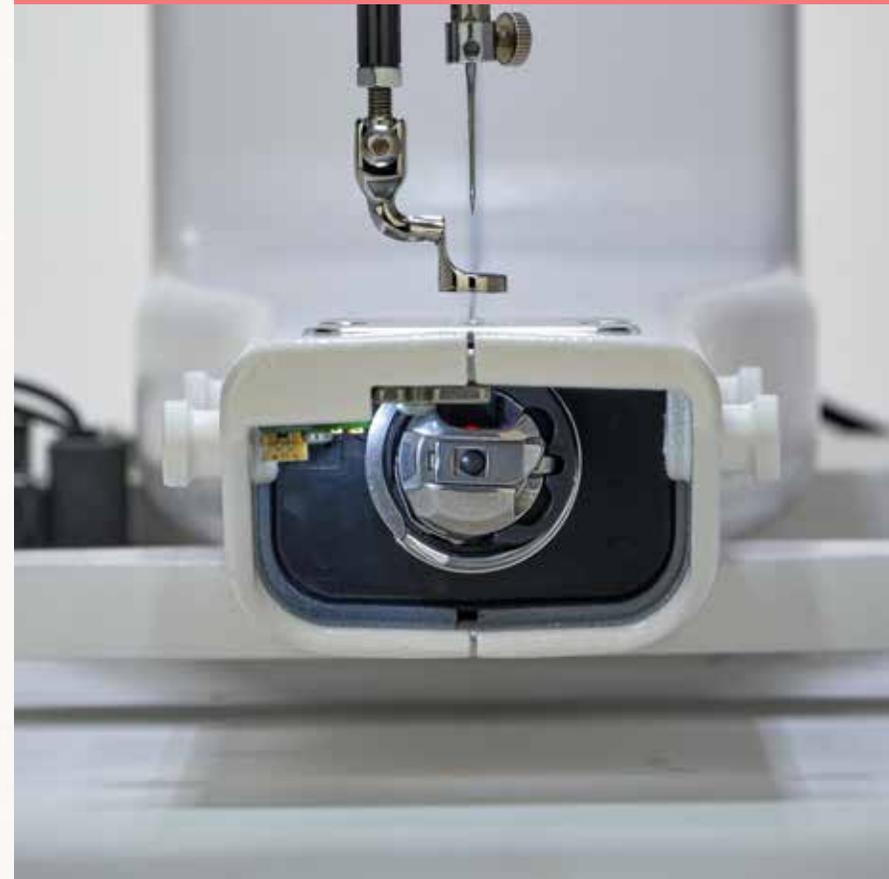
## QUICK-SET TENSION

Goodbye guesswork! Easily adjust upper thread tension and view your settings on the digital LCD readout.



## LARGE "M" CLASS BOBBIN

Enjoy fewer bobbin changes with the largest bobbins available in quilting (up to 40% larger than a standard bobbin). It's also lit with an LED that makes changes and alignments easier than ever.





Turnstyle; courtesy of Amy Ellis

# HANDLEBARS

## Take Hold of Total Control

Looking to do some free-motion quilting? Regalia comes ready to go AND ready to get as detailed as you'd like. Bring your dream design to life!

### PUSH BUTTON FEATURES

Precise command over every step of your quilting experience — right at your fingertips! Change the stitching speed, start and stop the Regalia, or place the needle up or down with buttons built directly into the handles. They're easy to use and won't interrupt your quilting process.



### ADJUSTABLE HANDLEBARS

Effortlessly control the motion of the Regalia with the comfort-grip handles. Free motion quilt even the most precise details with an unparalleled level of control. They're perfect for micro stippling. Plus, the optional rear handlebars make using pantographs and pattern boards for edge-to-edge quilting unbelievably easy.



# PRO-STITCHER QUILTING SOFTWARE

*If you can imagine it, you can stitch it.*

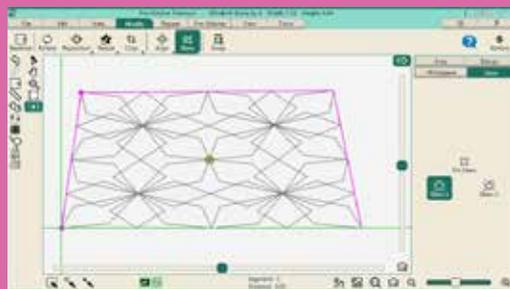
Achieve show-level precision and quality with Baby Lock's Pro-Stitcher Quilting Software. No extra PC is required – Pro Stitcher's tablet becomes your control center! It comes equipped with everything you need to quickly make the switch!



The software includes 977 designs and helps you plan your entire quilt – just plug in the dimensions, create the entire design and see it all before you stitch it out.



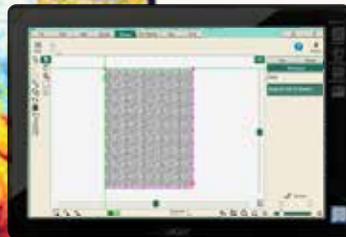
You'll also find a wealth of free Pro-Stitcher webinars and other educational content right at your fingertips with classes on [Babylock.com](http://Babylock.com).



The editing features make it easy to perfectly place, isolate, drag and repeat your designs; skew designs to fit abnormal shapes; and crop out areas you don't want stitched. It even memorizes your free-motion stitching for future use.

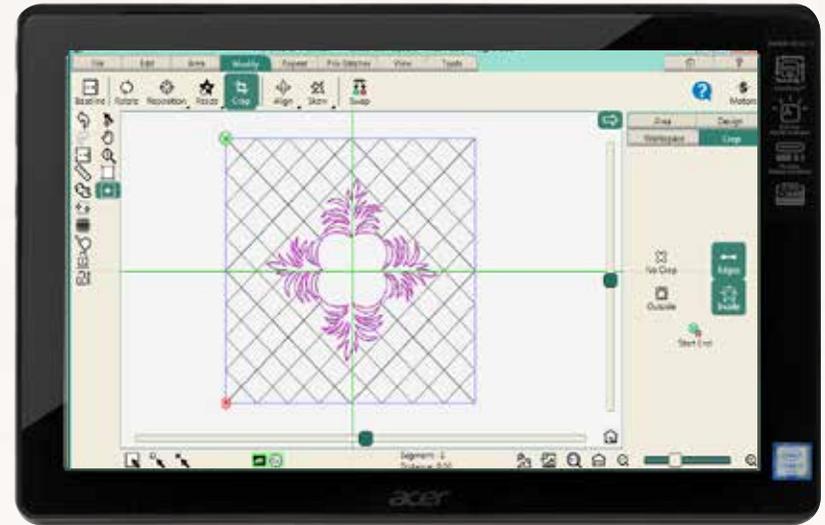


You've Never Quilted  
Like this Before



### EDGE TO EDGE QUILTING

Balance your design  
across the quilt creating  
seamless patterns with  
edge to edge quilting.



### DESIGN CROPPING

Stitch around applique or leave certain spots empty with design cropping.



### CHANNEL LOCK

For Matchstick Quilting

Get tight, precise  
stitches with the popular  
matchstick pattern.

# OPTIONAL ACCESSORIES

*There's More for Your Regalia*

Enhance your quilting experience with accessories designed to make it easier than ever.



## KINETIC FRAME

(BLKF)

The Kinetic frame is a five-rail frame that can be set up at five or 10 feet long. An optional 2' extension (Item #BLKF-EXT) is also available. The entire frame is made of solid-steel tubing and the legs are adjustable so the frame table height can sit anywhere from 33" to 44" tall.



## REAR HANDLEBARS & LASER LIGHT STYLUS

(BLRG20-RHK)

The rear handlebars and display enable you to quilt from the back of the machine. This makes it possible to use pantographs for edge-to-edge quilting in conjunction with the included Laser Light Stylus.



## LOVE OF SEWING MEMBERSHIP

(BLRG20-LOSM)

The Love of Sewing Membership will help you get the most out of your Regalia quilting machine. Enjoy four years of unlimited access to sewing tutorials, comprehensive service and unique savings.



## BABY LOCK LEADER CLOTHS

(BLQL)

Save time securing your fabric to the frame. Made specifically with ease and convenience in mind and large enough for projects of any size. Each pack includes three hemmed king-size 112" printed cloths.



## RULER & ECHO QUILTING FOOT SET

(BLQ-REFS)

This set of four feet and a specialty ankle makes echo quilting a snap. When using the edge of the ruler foot, there is a 1/4" distance from the needle to the edge of the foot and the Echo Feet provide a 3/8", 1/2" and 3/4" intervals.



(BLRK-HSLA)



(BLRK2-HSLA)



(BLRK3-HSLA)



## CHANNEL LOCK

(BLJ18-CL)

The Channel Lock attaches onto the front wheel of the Regalia to enable the machine to make continuous straight horizontal lines across your quilt.



## RULER BASE

(BLRG20-RB)

Use this accessory to extend the base of your machine for use with rules, guides and templates.

## BABY LOCK RULER SETS

From stitching squiggles across seam lines to curved line doubled-sided feathers to perfect concentric circles, these templates are ideal for any sewer looking to expand their quilting capabilities.

## Technical Features

- 20" wide workspace to right of needle 9" high
- Needle Beam
- 7" color touchscreen (add the Pro-Stitcher® and use that tablet for your machine display instead)
- Lighting: LED Menu-controlled Lighting for on/off throat space lighting, needle bar lighting and bobbin light
- Stitch Control features for perfectly-balanced stitches
  - 1/4" Interchangeable hopping foot holds down the fabric while the needle completes the stitch
- Manual Stitch Mode allows manual operation of the machine at a pre-selected needle speed
- Stitch Regulator is built in and regulates your selected stitch length from 4 to 24 stitches per inch
  - Precision Stitch regulated mode follows your lead and is best for ruler work and tracing patterns
  - Cruise Stitch regulated mode allows the needle to immediately begin stitching at the percent speed chosen
- Quick-Set Tension makes setting upper thread tensions and remembering tension settings easier
- Upper thread break sensor
- Automatic Needle Positioning
  - Needle Up/Down
  - Full Stitch and Half Stitch - programs the needle to take a half stitch or full stitch when the needle up/down button is pressed
- Basting options in both Cruise and Precision modes allow you to baste layers every 1/4", 1/2", 1", 2" or 4"
- Five convenient built in tie-off stitches for the beginning and end of quilting
- Maximum sewing speed of 2,500 spm
- Save your preferred speed settings with three customizable presets
- Ergonomic front handles are programmable and independently adjustable with integrated micro handles for easy control and less fatigue
- Easy-to-reach rubber grips for comfort
- Large color LCD Display shows
  - Stitch Regulator and Manual modes
  - Multiple LED Lighting options
  - Onscreen hand wheel
  - Memory settings
  - Needle speed

- Alarm mode
- Calculator
- Timers
- Program settings
- Stitch counters
- Diagnostics
- Low bobbin estimator
- Handle Bar Control Buttons
  - Needle Up/Down
  - Start/Stop
  - Speed Up
  - Speed Down
- Front Power Switch
- Easy needle change with ergonomic thumb screw
- Uses 134R system, slight ball point needle
- High-speed rotary hook
- "M" Class bobbin
- Low bobbin estimator warns you when you are running low on bobbin thread
- Store three bobbin thread capacity settings based on your preferred thread
- External electric bobbin winder with variable speeds lets you wind your own "M" class bobbins with personally selected threads
- Two timers
  - Reminder can be set to alarm
  - Project timer tracks time spent on a project
- Can use patterns, stencils, threads, 1/4" thick rulers and templates that commercial quilters use

## Additional Information

- Pro-Stitcher ready - all necessary cabling is pre-installed inside
- 2 USB type A ports
- Thread spool post and thread mast are conveniently placed for easier access
- 4 Languages (English, Spanish, French, German)
- Quiet and smooth operation
- Solid cast-aluminum construction
- Internal DC motor
- Machine weight in box: 88 lbs.
- Designed, engineered, and assembled in the U.S.A.
- Warranty: 10-year casting parts, 5-year parts, 5-year circuit boards, 5-year electrical, 90-day labor

Ask your Baby Lock Retailer about machine maintenance programs



- Machine carriage for frame
- Electronic bobbin winder with variable speed
- 5 "M" class metal bobbins
- Interchangeable Open Toe Hopping Foot
- 2 packs of needles (size 16 and 18)
- Thread mast
- Oiler
- 1 wrench, 4 Allen wrenches, and 1 screwdriver
- Lint Brush
- Instruction manual on USB
- Cables

## Optional Accessories

- Kinetic Frame (BLKF)
- Kinetic Frame 2-foot Extension (BLKF-EXT)
- Frame Casters (BLQ-CASTER)
- Pro-Stitcher Quilting Software (BLPS4-RG)
- Love of Sewing Membership (BLRG20-LOSM)
- Rear Handle Bars and Laser Light Stylus Set (BLRG20-RHK)
- Ruler Base (BLRG20-RB)
- Horizontal Spool Pin (BLJ18-HS)
- Baby Lock Leader Cloths (BLQL)
- Grace Start Right Cloth Leaders (GFCL & GFCL-12)
- Adapter & Stylus Holder (BLJ18-SA)
- Stylus (BLJ18-ST)
- Pattern Boards (BLJ-PB1 through BLJ-PB14)
- Channel Lock (BLJ18-CL)
- 1/4" Ruler and Echo Foot Set 3/8", 1/2" & 3/4" (BLQ-REFS)
- 1/4" Acrylic Ruler Sets (BLRK-HSLA) (BLRK2-HSLA) (BLRK3-HSLA)
- Glide Foot (BLQ-GF)
- Creative Couching Set (BLQ-CCF)
- Bobbins (BLJ-BOB)
- Needles:
  - Size 12 - Item #134FG-80
  - Size 14 - Item #134FG-90
  - Size 16 - Item #134FG-100
  - Size 18 - Item #134FG-110
  - Size 20 - Item #134FG-125



*Soiree; courtesy of Amy Ellis*

# THE BABY LOCK EXPERIENCE

There's always something exciting to learn, to experience, or to be inspired by when you own a Baby Lock product. But what inspires us? To put it simply—you.



Baby Lock and our independent retailer network are committed to sewers like you. Together, we provide the highest quality products and services not available through mass retailers, and we can meet your sewing needs better than anyone else.



Whether you're looking for product information or a recommendation on your next machine, you can count on your Baby Lock retailer to help you choose the sewing machines that best fit your needs. Well-trained on the Baby Lock line, they're your friendly, trusted advisor—someone who will guide you through the features and innovations that make sewing so much fun.



When we have problems with our car, many of us turn to a mechanic. Well, think of your Baby Lock retailer as the expert you rely on for another very important machine—your Baby Lock! They'll always go the extra mile for you, acting as your go-to resource for troubleshooting, training and the support you need to get the most out of your machine. If you want to learn more about a new technique, search out that perfect notion, or share an idea with someone, they'll be there for you.

# WHY SHOP SMALL?

By choosing your local Baby Lock retailer for your sewing needs, you not only enjoy a more distinctive, personal experience, you're also helping build community. Stop by your Baby Lock retailer, say "hey", and get to know your new best friend! They'll be happy to share with you all of the wonderful Baby Lock products that will bring your love of sewing to life.



The Baby Lock USA corporate office in St. Louis, Missouri is still run by the same family that brought the first serger to the United States over 45 years ago. This family business started as a small independent sewing machine parts retail store, and to carry on this tradition, all Baby Lock machines and products are sold exclusively through Independent Authorized Baby Lock Retailers.



**FOR THE LOVE OF SEWING**



[www.babylock.com](http://www.babylock.com)



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